

Session: "Flexible Power Generation"

Flexibilisation of power plants through thermal energy storage (FLEXI-TES)

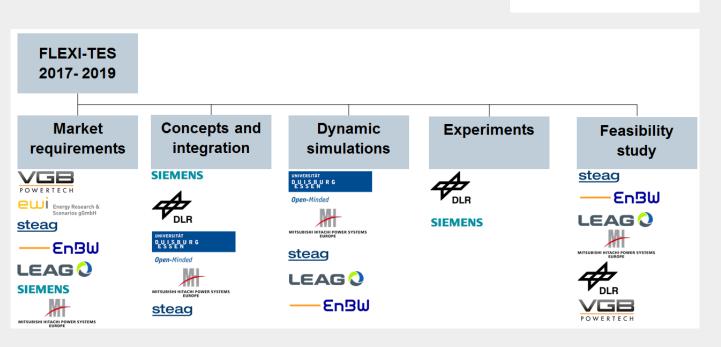
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PLAN. INNOVATE. ENGAGE.



Short presentation of the project

- Project: FLEXI-TES, "Flexibilisation of coal power plants through thermal energy storage", National project (FKZ 03ET7055)
- Consortium: 9 partners from Electric utilities, OEMs, Science (STEAG, EnBW, LEAG, MHPS, Siemens, VGB, ewi, LUAT, DLR)
- **Budget**: 3.5 M€, 2.4 M€ funding share
- Runtime: 01.2017-12.2019
- Contact: stefan.zunft@dlr.de







Short presentation of the project

Overarching objectives

- Support grid integration of RE through a more flexible operation of remaining conventional power generation
- Improve contributions of coal to grid stabilisation

Technical objectives

- improve load gradients
- reduce minimal loads to avoid cold starts
- capability to participate in reserve, intraday, day-ahead markets
- Assess different TES technologies, assess different TES integration points

Focus is on

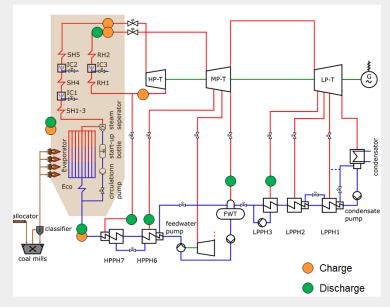
- modern plants (800 MW class)
- retrofit of hard coal plants (lignite phase out in Germany)

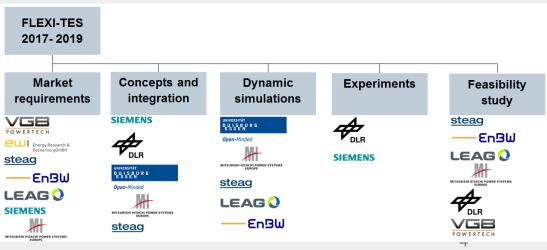


Short presentation of the project

Scope of work

- Elaboration of 15 concepts for TES integration, differing
- ... in TES integration point
- ... in TES technology
- Design studies
- Adaptation of storage technologies
- Assessment (QFD analysis) of concepts w.r.t.
- ... investment costs
- ... technical risks
- ... economic assessment based on scenarios
- Case study for a selected concept to specify the integration measures in more detail

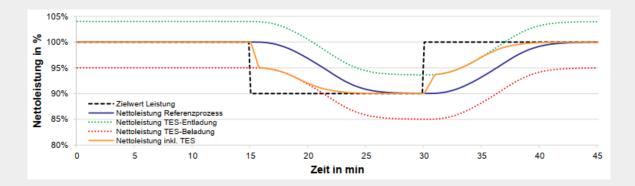






Key exploitable results addressing energy system integration

- Integration of TES
 - reduces minimal load by up to -40 MW_el (-6% of nom. load)
 - clearly improves load gradients during charge/discharge periods
- Achievable flexibilisation window of the power range is limited to ~ 65 MW_el_net for retrofit installations



- Round trip efficiency: 40-70% depending on TES integration concept
- Investment cost of viable solutions (in terms of €/kWh_installed) are clearly below competing storage technologies (starting from 100 €/kWh_el_inst)



Lessons learned and barriers to innovation deployment

- TES-extension of coal power plants is a effective means to improved operational flexiblity
- ... can be implemented as a plant retrofit
- ... at competitive costs
- Short-term solutions are viable with existing TES technologies (solid media, molten salt, PCM), through carefully adapted designs
- "High exergy solutions" are performing best w.r.t. investment costs, efficiency, flexibilations range, but have higher technical challenges
- Molten salt hat storage is favourable solution for integration into the steam cycle, offers viable retrofit solutions, with low investment costs (but moderate efficiency 40%)
- Solid media storage is an appropriate solution for integration into the flue gas path, viable for greenfield implementations only, with high efficiency (70%)

Barriers

- profitability lacking today
- Germany: limited lifetime of coal-fire power plants in Germany



Deployment prospects of the most promising solutions

Deployment opportunities are anticipated in the mid-term

- on intraday and day-ahead market
- on secondary and primary control reserve market
- for greenfield & retrofit installations

strongly dependent on

- regulation
- volatility of electricity prices



Needs for future R&I activities coming out of the project

- further optimisation of storage solutions (capacity, dynamics)
- further elaboration of market opportunities
- pilot demonstration

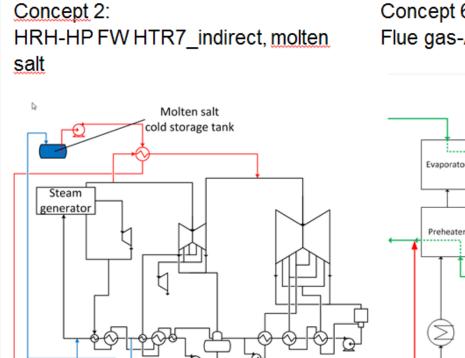


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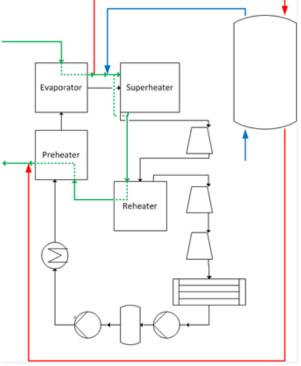


Backup

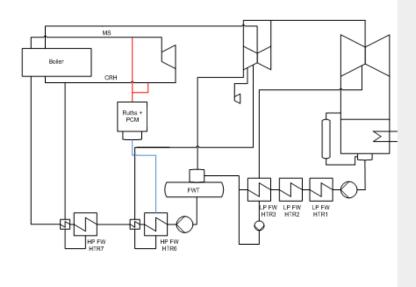


Molten salt hot storage tank

Concept 6: Flue gas-Air_indirect, solid material



Concept 4: MS/CRH-HP FW HTR6_direct, Ruths + PCM





Backup

Molten salt



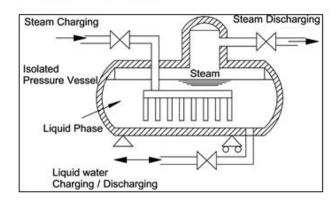
- indirect storage system
- cost competetive and state of the art solution
- for medium temperature application
- for long term application (> 1 h)

Solid media



- indirect storage system
- cost competitive storage material and storage material options
- for high temperature application
- for long term application (> 1 h)

Ruths + PCM



- direct storage system
- fast dynamic response
- heat capacity increased by capsuled PCM
- for short term application (< 1 h)